

LACOMIT 'Stopping off' LACQUER

AGG371, AGG372

This vinyl 'stopping-off' lacquer is supplied as a red liquid and is designed to cope with moderate conditions, such as cold acid solutions and warm alkaline or cyanide solutions. For more severe applications use Fortolac F.65431 or, for exceptionally severe conditions, 45 'Stopping-Off' Lacquer F.65445.

Lacomit should be applied by brush at the viscosity supplied. Because of wide variations in processing solutions, the material should always be tested under the conditions for which it is intended. The colourless version F.67405 is also available to special order.



Technical Data

Viscosity (as supplied): 55 seconds at 25°C. (B.S. 3900 No. 4 Flow Cup)

Flashpoint: -16.6°C. Closed Cup

Specific Gravity: 0.905 at 20°C

Recommendations for Use

- Pre-clean the metal surface with Cleansing Fluid F.66070.
- In general, apply at the viscosity supplied. Should thinners be needed, used Lacomit Remover F.65614 to give a dry film thickness, after 2 coats, of 8 to 10 microns.
- For use in cold acid or alkaline conditions, apply one coat and allow to dry for 15 minutes. Apply a second coat and allow to dry for 1 hour. For use in warm acid and alkaline conditions, apply as above, stove for 30 minutes at 130°C and allow to cool.
- Clean equipment and brushes in Lacomit Remover F.65614.
- After plating or other chemical treatment, dissolve the Lacomit from articles by immersion in Lacomit Remover F.65614 for 10 to 15 minutes.
- Finish by brushing with clean Lacomit Remover and allow to dry under extraction.